

NBS SUPPRESSOR-READY HANDGUARD INSTALLATION INSTRUCTIONS

PARTS REQUIRED

1x HANDGUARD (ITEM 1)

1x SBN-N6 BARREL NUT (ITEM 6)

1x BARREL NUT SLEEVE, TOP (ITEM 2)

1x BARREL NUT SLEEVE, BOTTOM (ITEM 3)

4x 6-32 X 1/4" BUTTON HEAD CAP SCREW, TORX DRIVE (ITEM 4)

4x 4-40 X 1/2" SOCKET HEAD CAP SCREW, TORX DRIVE (ITEM 5)

TOOLS REQUIRED (NOT INCLUDED)

TORQUE WRENCH WITH 1 - 3/16" CROWS FOOT OR TORQUE ADAPTER

T10 TORX TOOL

AEROSHELL 64 ANTI-SEIZE COMPOUND

MEDIUM-STRENGTH THREADLOCKER COMPOUND (LOCTITE 243 OR EQUIVALENT)

INSTRUCTIONS

APPLY AEROSHELL 64 TO UPPER RECEIVER THREADS. INSTALL BARREL AND BARREL NUT (6) AND TORQUE TO 50 LB-FT.

INSTALL GAS BLOCK AND GAS TUBE ACCORDING TO MANUFACTURER'S SPECIFICATIONS. INSTALL MUZZLE DEVICE ACCORDING TO MANUFACTURER'S SPECIFICATIONS.

INSTALL TOP AND BOTTOM BARREL NUT SLEEVES (2 AND 3). INSERT 4x 4-40 X 1/2" SOCKET HEAD CAP SCREWS (5) AND TIGHTEN EQUALLY UNTIL SLEEVES ARE SNUG BUT STILL ALLOW SOME ROTATION ABOUT BARREL AXIS. USE OF MEDIUM-STRENGTH THREADLOCKER COMPOUND RECOMMENDED.

SLIDE HANDGUARD OVER BARREL NUT/SLEEVE ASSEMBLY UNTIL HOLES IN HANDGUARD ALIGN WITH HOLES IN BARREL NUT SLEEVES. INSTALL 4x 6-32 X 1/4" BUTTON HEAD CAP SCREWS (4) AND TIGHTEN TO 8 LB-IN TORQUE. USE OF MEDIUM-STRENGTH THREADLOCKER COMPOUND RECOMMENDED.

ADJUST HANDGUARD POSITION AND ROTATION AS NECESSARY TO ALIGN WITH UPPER RECEIVER. USING TOOL ACCESS SLOTS ON UNDERSIDE OF HANDGUARD, FULLY TIGHTEN 4x 4-40 X 1/2" SOCKET HEAD CAP SCREWS TO 10 LB-IN TORQUE.

SEE ILLUSTRATION, PAGE 2.

